

MIG/MAG Torches and Consumables

50W Control Options			100 - 200 A		250 - 400 A		500 A		
									
			Lava MIG 15	Lava MIG 25	Lava MIG 35	Lava MIG 40	Lava MIG 50W	Lava MIG 65W	
Welding Capacity	CO ₂		150 A (%60)	230 A (%60)	320 A (%60)	400 A (%60)	500 A (%100)	600 A (%100)	
Order Codes	3 m		7120015003	7120020003	7120035003	7120040003	7120050003	7120160003	
	4 m		7120015004	7120020004	7120035004	7120040004	712050004	7120160004	
	5 m		7120015005	7120020005	7120035005	7120040005	712050005	7120160005	
Cooling Type			Air	Air	Air	Air	Water	Double Water	
Consumables									
Nozzle		12 mm	7022001253	7022011253	-	-	-		
		15 mm	-	7022001554	-	7022101575	-		
		16 mm	-	-	7022001684	-	7022001675	-	
		17 mm	-	-	-	-	-	7022101777	
		Adapter	-	-	-	-	-	7022302821	
Contact Nozzle		Standard	0.60 mm	7023062506 (M6xL25)	7023062806 (M6xL28)		-		
			0.80 mm	7023062508 (M6xL25)	7023062808 (M6xL28)		7023083008 (M8xL30)		
			1.00 mm	7023062510 (M6xL25)	7023062810 (M6xL28)		7023083010 (M8xL30)		
			1.20 mm	7023062512 (M6xL25)	7023062812 (M6xL28)		7023083012 (M8xL30)		7023213512 (M10xL30 CuCrZr)
			1.40 mm	-	-		7023083014 (M8xL30)		
			1.60 mm	-	7023062816 (M6xL28)		7023083016 (M8xL30)		7023213526 (M10xL35 CuCrZr)
			2.00 mm	-	-		7023083520 (M8xL30)		7023213520 (M10xL35 CuCrZr)
			2.40 mm	-	-		7023083524 (M10xL30)		7023213524 (M10xL35 CuCrZr)
		Aluminum	1.00 mm	-	7023162810 (M6xL28)		7023183010 (M8xL30)		
			1.20 mm	-	7023162812 (M6xL28)		7023183012 (M8xL30)		
KTM Holder		M6	7026000156	7026000256	7026000356	-	-		
		M8	-	-	7026000358	7026000408	7026000508	-	
		M10	-	-	-	-	-	7026000608	
Gas Distributor		Ceramic	-	7024100024	7024100035	7024100050	7024100050	7024100065	
		Copper	-	7026000246	-	-	-		
Steel Spiral		0.60 mm 0.90 mm	3 m	7025030609					
			4 m	7025040609					
			5 m	-					
		1.00 mm 1.20 mm	3 m	7025031012					
			4 m	7025041012					
			5 m	7025051012					
		1.20 mm 1.60 mm	3 m	7025031012					
			4 m	7025041216					
			5 m	7025051216					
		1.60 mm 2.40 mm	3 m	7025031624					
		Teflon Spiral		0.60 mm 0.90 mm	3 m	7025530610			
1.00 mm 1.20 mm	3 m			7025531012					
1.20 mm 1.60 mm	3 m			7025531216					
Wire Feed Rollers*		RS /ID							
		0.6-0.8 mm		7027000608 / 7027400608					
		0.8-1.0 mm		7027000810 / 7027400810					
		1.0-1.2 mm		7027001012 / 7027401012					
		1.2-1.6 mm		7027001216 / 7027401216					

* Used in Magmaweld machines in 2012 models and later. Please contact for previous production and Lorch equipment.